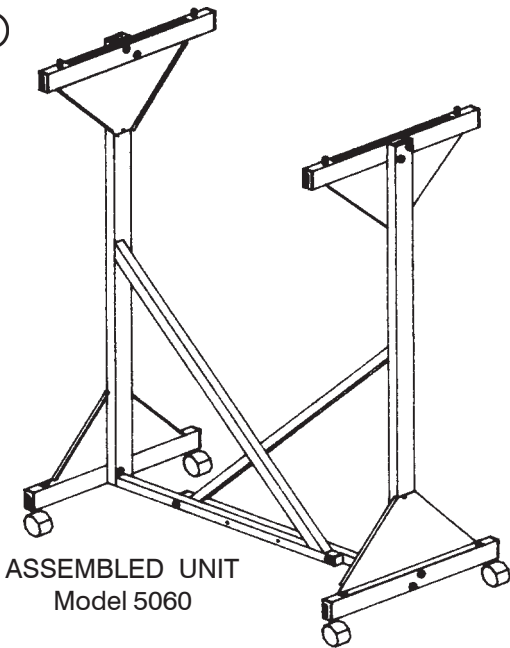
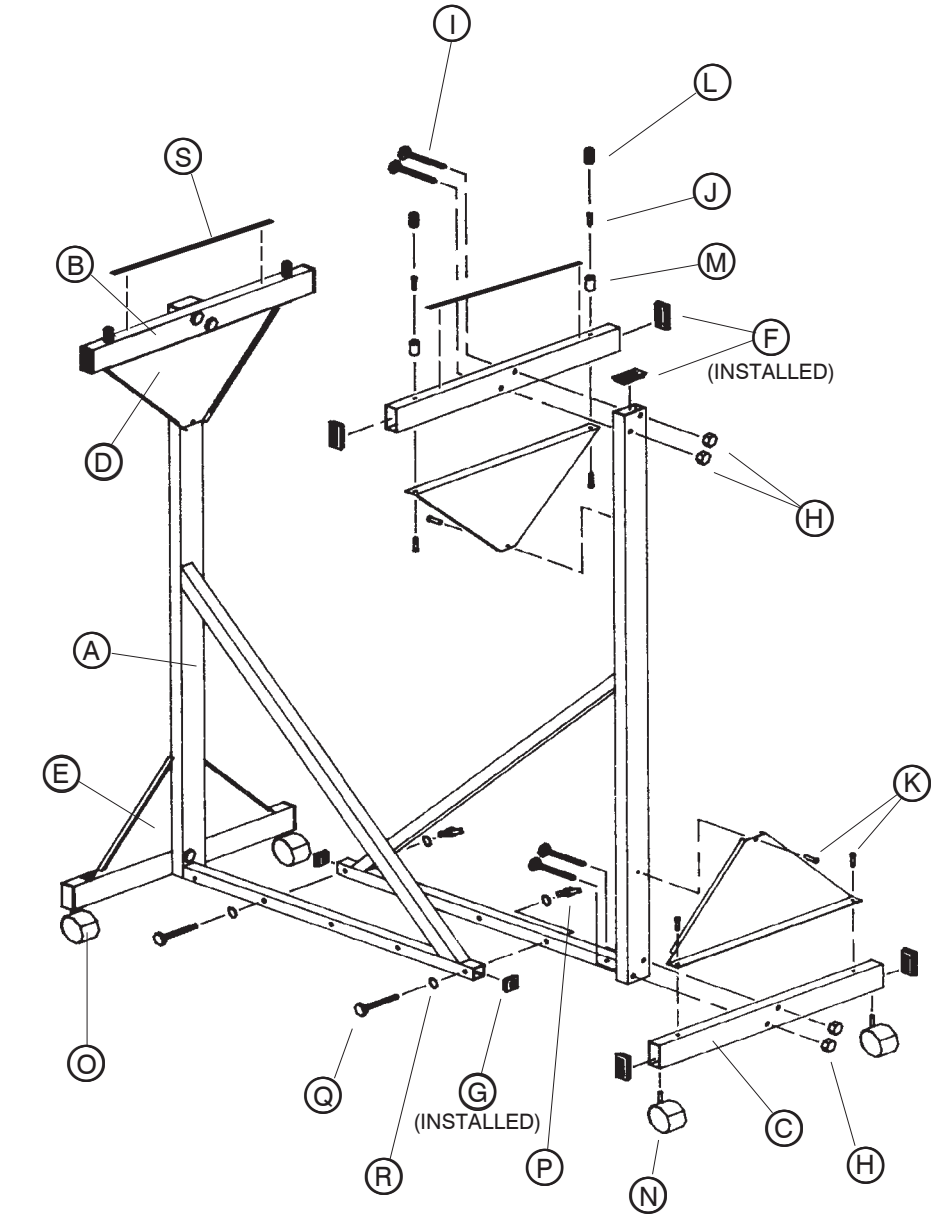


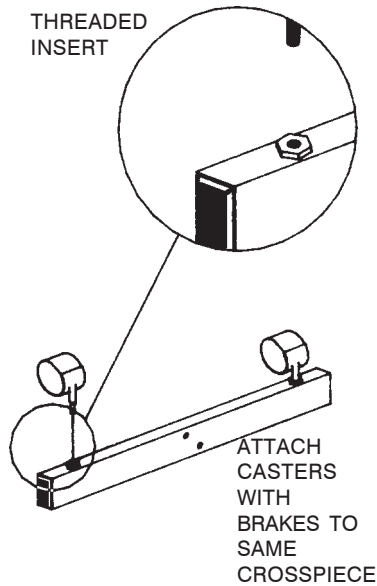
PARTS LIST

Letter Code	Description	Qty.	Part No.
A	L-Frame	2	5060-01
B	Upper Crosspiece	2	5060-06
C	Lower Crosspiece	2	5060-07
D	Upper Panel	2	5060-05
E	Lower Panel	2	5060-04
F	Cap Plug*, 1" x 2"	10	5060-15
G	Cap Plug*, 1" x 1"	2	5060-14
H	Acorn Nut	8	5060-24
I	Long Bolt	8	5060-27
J	Long Screw	4	5060-28
K	Short Screw	12	5060-22
L	Black Plastic Cap	4	5060-13
M	Plastic Spacer	4	5060-32
N	Caster, with Brake	2	5060-26
O	Caster, without Brake	2	5060-25
P	Wing Nut	2	5060-33
Q	Knob Bolt	2	5060-23
R	Washer	4	5060-31
S	Black Plastic Strip	2	5060-29

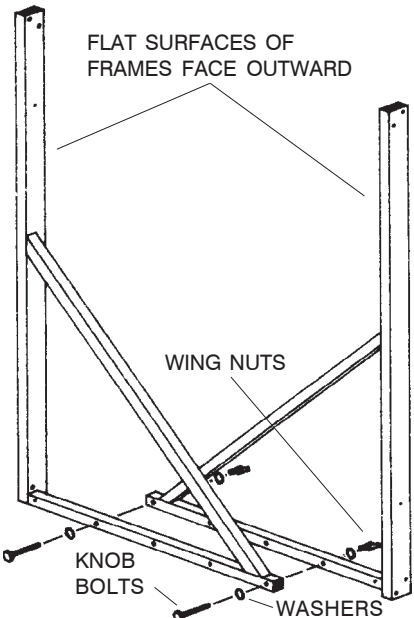
*INSTALLED



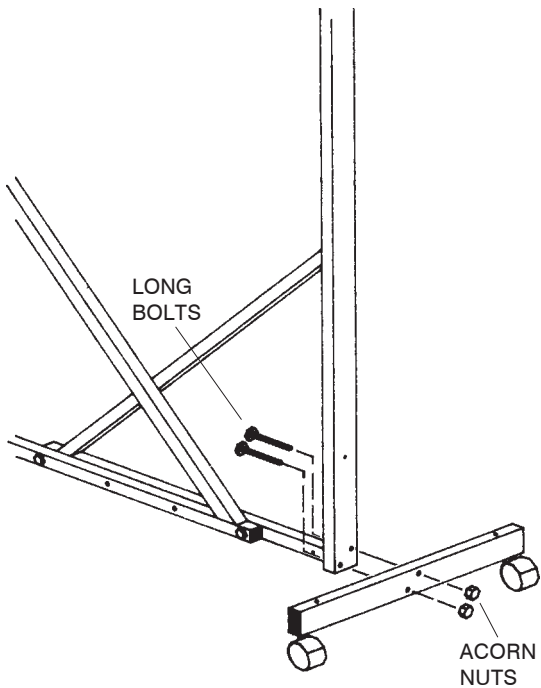
TOOLS REQUIRED:
Wrench (Included)
Flat-bladed Screwdriver
Cross (Phillips) Screwdriver



1 Using the wrench supplied, firmly screw (N) Casters with Brakes and (O) Casters without Brakes into threaded inserts found in (C) Lower Crosspieces. Note: Install both casters with brake into same crosspiece.

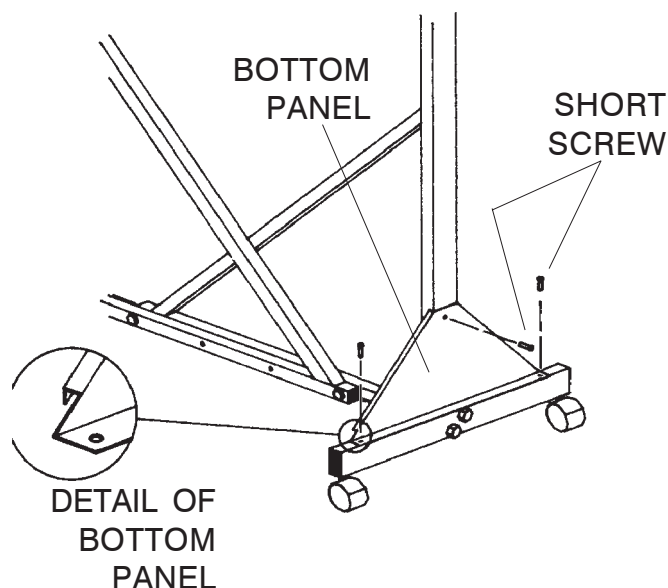


2 Adjust (A) L-Frames to length of hanger to be used. Secure using two (Q) Knob Bolts, four (R) Washers, and two (P) Wing Nuts as shown. Note: In all cases, hole at END of each L-frame must be used.

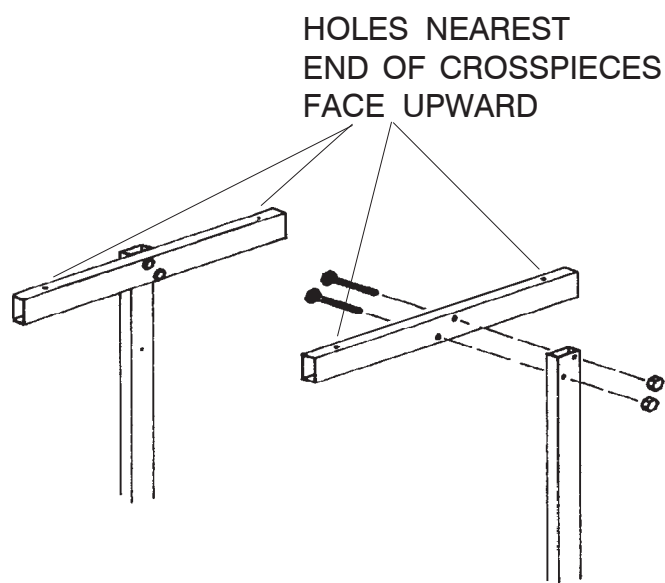


3 Fasten (C) Lower Crosspiece, with casters installed, to L-frame as shown, using two (I) Long Bolts and two (H) Acorn Nuts. Tighten with wrench. Repeat for opposite side.

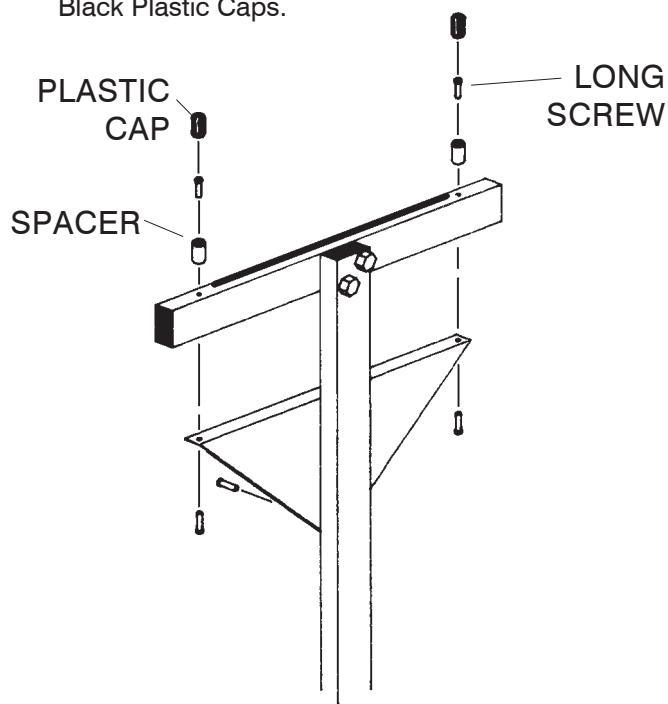
- 4** Install ⑤ Bottom Panels to each side of unit, using ⑫ Short Screws as shown. (Examine circled illustration to identify bottom panels.)



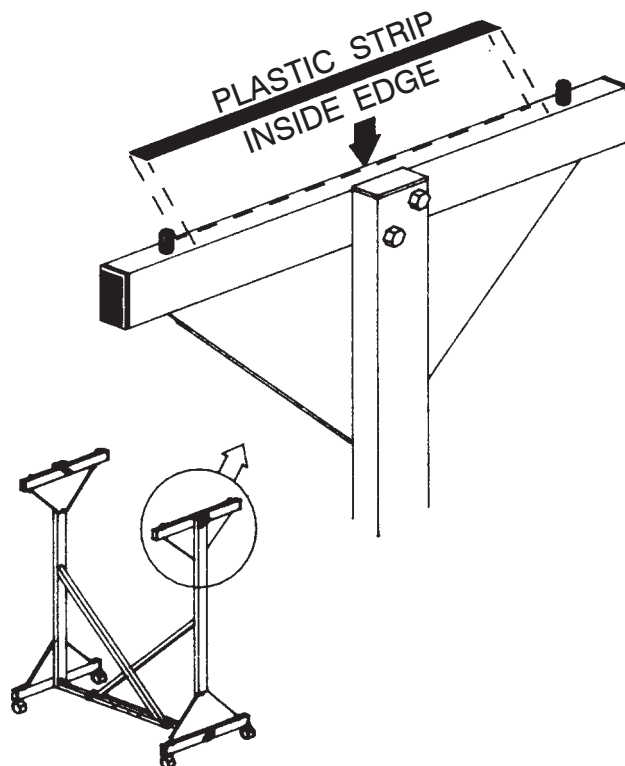
- 5** Fasten ③ Upper Crosspieces to INSIDE of frame, using ① Long Bolts and ④ Acorn Nuts as shown. Note: the surface of the crosspiece with holes nearest the ends faces UP.



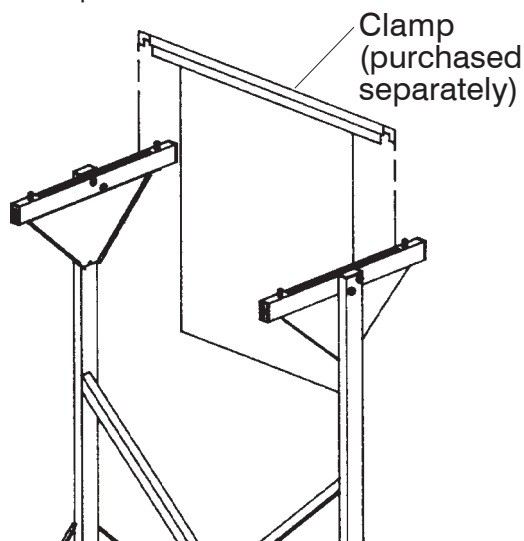
- 6** Install a ⑥ Top Panel in the position shown, using three ⑫ Short Screws. Next, fasten two ③ Plastic Spacers to ends of crosspiece using ① Long Screws. Cover spacers and screws with ④ Black Plastic Caps.



- 7** Peel paper from a ⑤ Black Plastic Strip. Position it, with the sticky side down, along the INSIDE top edge of the upper crosspiece as shown, and press down. Note: strip must be even with edge for unit to work properly. Repeat for other side.



- 8** Position clamps as shown.



For questions or concerns, please call
Safco Consumer Hot Line 1-800-664-0042
 available Monday-Friday 8:00 AM to 4:30 PM
 (Central Time)
 (English-speaking operators)