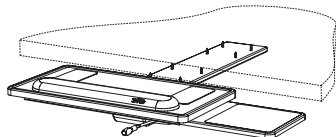


ASSEMBLY INSTRUCTIONS

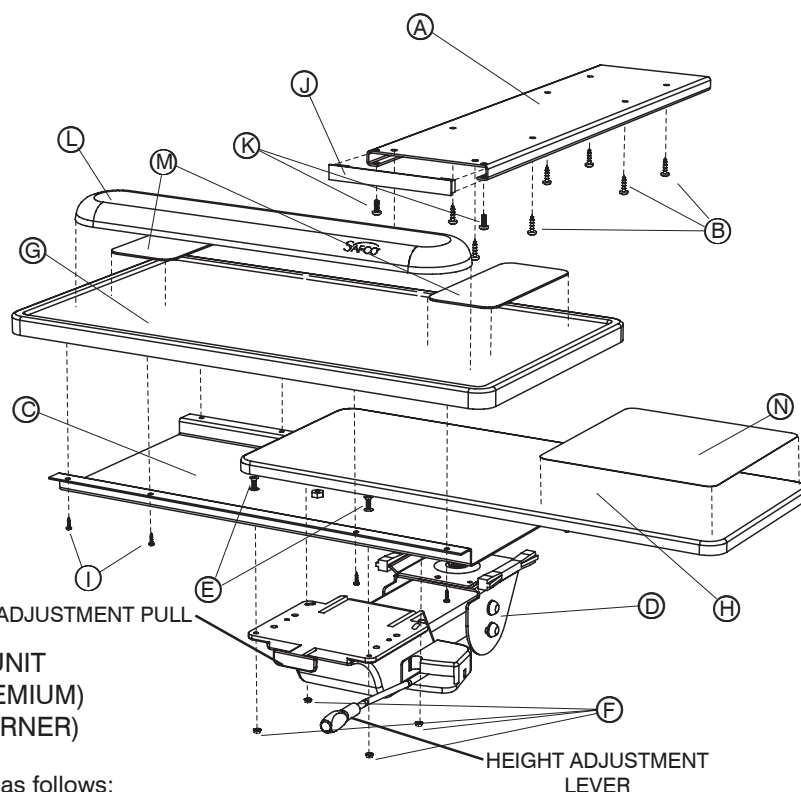
Sort and count your parts!

PARTS LIST			
LETTER CODE	DESCRIPTION	QTY.	PART NO.
(A)	Track (Model 2139: 17") (Model 2141: 21")	1	2139-06 2141-06
(B)	#12x5/8" Tapping Screw (Thick)	8	2136-23
(C)	Holding Plate	1	2102-01
(D)	Arm Mechanism (Model 2139) (Model 2141)	1	2139-05 2141-05
(E)	Flat Head Machine Screw	4	2139-28
(F)	Lock Nut	4	2102-16
(G)	Keyboard Tray	1	2139-01
(H)	Mouse Tray	1	2102-03
(I)	#8x5/8" Tapping Screw (Thin)	8	2101-10
(J)	Endcap	1	2136-12
(K)	1/2" Thread-cutting Screw	2	2136-24
(L)	Keyboard Wrist Rest	1	2136-10
(M)	Keyboard Pad	2	2136-13
(N)	Clear Mousing Surface	1	2137-14

TOOLS REQUIRED: Phillips® Screwdriver;
Drill with 1/8" Bit



ASSEMBLED UNIT
MODEL 2139 (PREMIUM)
MODEL 2141 (CORNER)



- 1** Mount the (A) Track to the underside of work surface as follows:
 - a) Make sure Track is mounted square to front edge of work surface.
 - b) Front edge of Track should be approximately 1/2" back from front of work surface.
 - c) Drill 1/8" pilot holes about 5/8" deep at each of the Track holes, taking care NOT to drill through to the other side of the work surface.
 - d) Install eight (B) #12x5/8" Tapping Screws (Thick) along both sides of Track (four per side), and tighten enough to remove slight bow from Track.
- 2** Mount the (C) Holding Plate to the (D) Arm Mechanism with four (E) Flat Head Machine Screws, and fasten with four (F) Lock Nuts.
- 3** Lay the (G) Keyboard Tray face down; center the (H) Mouse Tray over it with the SLOT SIDE UP! Place the Holding Plate, with the Mechanism attached, upside down over the Mouse Tray and fasten to the Keyboard Tray with eight (I) #8x5/8" Tapping Screws (Thin) (if necessary, loosen the knob on the Arm Mechanism, and lower the Mechanism to its "down" position. Retighten the knob.)
- 4** Slide the Mechanism into the grooves of the Track until the Mechanism hits the backstop.
- 5** Fasten the (J) Endcap into place with two (K) 1/2" Thread-cutting Screws, going through the Track and into the Endcap.
- 6** Temporarily arrange the (L) Keyboard Wrist Rest and your keyboard into place on the Keyboard Tray. Note that the Keyboard Wrist Rest has a slight slant; arrange it for your own comfort. Slide the two (M) Keyboard Pads under the ends of your keyboard until they properly support it; mark these positions and remove the keyboard. Peel off the protective paper backing on the backs of the Wrist Rest and the Keyboard Pads and press them into place.
- 7** The Mouse Tray will slide to the right and to the left; if desired, remove the protective paper from the adhesive spots on the (N) Clear Mousing Surface; mount it onto the desired side of the Keyboard Tray (slide your favorite photo under it).
- 8** Adjust the Mechanism as follows:
 - a) Lift the Keyboard Tray slightly to push in or pull out.
 - b) Pull the Height Adjustment Lever to the right to adjust the height; pull back to the left to lock in place (do NOT pull up or down on the Lever!)
 - c) Pull the Tilt Adjustment Pull on the front of the Mechanism, position the Keyboard Tray at the desired angle, and release the Pull.
 - d) The Mechanism will also swivel to the left or right with a moderate push to the side.