



Product End-of-Life Disassembly Instructions

Product Category: Desktops

Marketing Name / Model
[List multiple models if applicable.]

HP ProDesk 4 SFF G1i Desktop AI PC/FCW-2404A

Purpose: The document is intended for use by end-of-life recyclers or treatment facilities. It provides the basic instructions for the disassembly of HP Inc. products to remove components and materials requiring selective treatment, as defined by EU directive 2012/19/EC, Waste Electrical and Electronic Equipment (WEEE).

NOTE: Recyclers should sort plastic materials into resin streams for recycling based on the ISO 11469 plastic marking code on the plastic part. For any questions on plastic marking or identification of location of parts or components requiring selective treatment, please contact [HP's Sustainability Contact](#).

1.0 Items Requiring Selective Treatment

1.1 Items listed below are classified as requiring selective treatment. An "X" in the list of components and parts indicates the product contains the component or part requiring selective treatment.

Item Description	Components and parts requiring selective treatments	Quantity of items included in product
Printed Circuit Boards (PCB) or Printed Circuit Assemblies (PCA) with a surface greater than 10 sq cm	<input checked="" type="checkbox"/> Main board (MB) PCB <input checked="" type="checkbox"/> Solid state drive (SSD) PCB <input type="checkbox"/> Wireless WAN module (WWAN) PCB <input type="checkbox"/> Touch module PCB <input checked="" type="checkbox"/> Power supply PCB <input checked="" type="checkbox"/> External Keyboard (KB) <input checked="" type="checkbox"/> External Mouse <input checked="" type="checkbox"/> Others: Memory PCB	6
Batteries, excluding Li-Ion batteries. This includes standard alkaline, coin or button style batteries	<input checked="" type="checkbox"/> RTC/CMOS battery <input type="checkbox"/> Others: _____	1
Li-Ion batteries. Includes all Li-Ion batteries if more than one is provided with the product (such as a detachable notebook keyboard battery, etc.)	Li-ion battery(ies) are attached to the product by: <input type="checkbox"/> screws <input type="checkbox"/> snaps <input type="checkbox"/> adhesive <input type="checkbox"/> other. Explain _____	0
Mercury-containing components. For example, mercury in lamps, display backlights, scanner lamps, switches, batteries		0
Liquid Crystal Displays (LCD) with a surface greater than 100 sq cm. Includes background illuminated displays with gas discharge lamps	<input type="checkbox"/> Panel LCD	0

Item Description	Components and parts requiring selective treatments	Quantity of items included in product
Cathode Ray Tubes (CRT)		0
Cathode Ray Tubes (CRT)		0
Capacitors / condensers (Containing PCB/PCT)		0
Electrolytic Capacitors / Condensers measuring greater than 2.5 cm in diameter or height	<input checked="" type="checkbox"/> Power Supply capacitor(s) or condenser(s)	1
External electrical cables and cords	<input checked="" type="checkbox"/> AC power cord <input type="checkbox"/> Audio, video or data cables <input type="checkbox"/> Other: _____	1
Gas Discharge Lamps		0
Plastics containing Brominated Flame Retardants (not including external electrical cables and cords, PCBs or PCAs already listed as a separate item above)		0
Components and parts containing toner and ink, including liquids, semi-liquids (gel/paste) and toner. Include the cartridges, print heads, tubes, vent chambers, and service stations.		0
Components and waste containing asbestos		0
Components, parts and materials containing refractory ceramic fibers		0
Components, parts and materials containing radioactive substances		0
Components containing chlorofluorocarbons (CFC), hydrochlorofluorocarbons (HCFC) or hydrofluorocarbons (HFC), hydrocarbons (HC)		0

2.0 Tools Required

List the type and size of the tools that would typically be used to disassemble the product to a point where components and materials requiring selective treatment can be removed.

Tool Description	Tool Size (if applicable)
Hexagon Screwdriver	T15
Crisscross Screwdriver	PH1

3.0 Product Disassembly Process

3.1 List the basic steps that should typically be followed to remove components and materials requiring selective treatment including the required steps to remove the external enclosure.

1. Loosen the screws on the side cover of the chassis.

2. Remove to the cover from chassis.
3. Disconnect ODD power cable and ODD SATA cable.
4. Press the ODD's latch on ODD cage.
5. Remove the ODD from ODD cage.
6. Remove to the Front Bezel from chassis.
7. Remove the driver cage from Chassis.
8. Disconnect the ODD power cable and ODD SATA cable from the motherboard.
9. Loose the Screw and remove the Front IO Cover.
10. Remove the Memory from the Motherboard.
11. Loose the Screws from SSD and remove it.
12. Disconnect Cooler Fan cable from MB.
13. Loose the screws from CPU Cooler and remove it.
14. Loose the Screws and remove PSU.
15. Remove the PSU Power connector from the Motherboard.
16. Press the holder and remove the PSU from the chassis.
17. Remove the speaker power cord from the motherboard.
18. Remove speaker from Chassis.
19. Loose the screws from the Motherboard.
20. Remove the Motherboard from Chassis.
21. Remove the CPU from the Motherboard.
22. Remove the battery casing.
23. Remove the battery from the system board.
24. Cut off the strap that ties the output cable to the casing.
25. Tear off the shell label.
26. Unscrew the lock housing screws with a screwdriver.
27. Remove the upper cover of the casing.
28. Pull out the fan terminal.
29. Unscrew the ground screw with a screwdriver.
30. Use a screwdriver to unscrew the locking AC socket screw.
31. Unscrew the locking PCB screws with a screwdriver
32. Unscrew the FAN lock screw with a screwdriver.

3.2 Location of components requiring selective treatment. The photos and/or graphics below identify the location of the parts or components requiring selective treatment within the main unit. For End-of-Life product disassembly instructions of external accessories including external power supply (EPS), external keyboard (KB) external mouse and external cables and cords, refer to the following URL: [End-of-Life Product Disassembly Instructions \(hp.com\)](https://www.hp.com/go/end-of-life-product-disassembly-instructions)

Step1 Loosen the screws on the side cover of the chassis.	Step2 Remove the cover from chassis.
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Step3 Disconnect ODD power cable and ODD SATA cable.



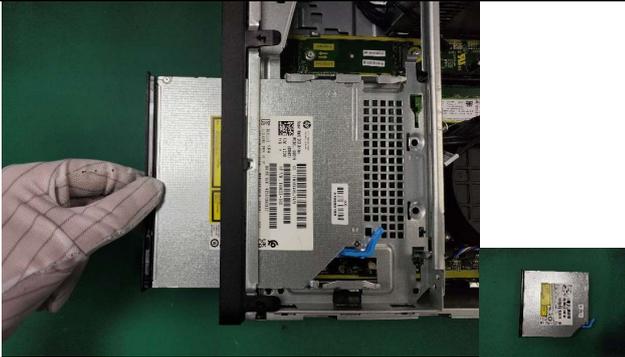
Step4 Press the ODD's latch on ODD cage.



Step5 Remove the ODD from ODD cage.



Step6 Remove to the Front Bezel from chassis.



Step7 Remove the driver cage from Chassis.



Step8 Disconnect the ODD power cable and ODD SATA cable from the motherboard.



Step9 Loose the Screw and remove the Front IO Cover.



Step10 Remove the Memory from the Motherboard.

	 <p>Memory PCB area surface is greater than 10 sq cm.</p>
<p>Step11 Loose the Screws from SSD and remove it.</p>  <p>SSD PCA area surface is greater than 10 sq cm.</p>	<p>Step12 Disconnect Cooler Fan cable from MB.</p> 
<p>Step13 Loose the screws from CPU Cooler and remove it.</p> 	<p>Step14 Loose the Screws and remove PSU.</p> 
<p>Step15 Remove the PSU Power connector from the Motherboard.</p> 	<p>Step16 Press the holder and remove the PSU from the chassis.</p> 
<p>Step17 Remove the speaker power cord from the motherboard.</p>	<p>Step18 Remove speaker from Chassis.</p>



Step19 Loose the screws from the Motherboard.



Step20 Remove the Motherboard from Chassis.



Step21 Remove the CPU from the Motherboard.

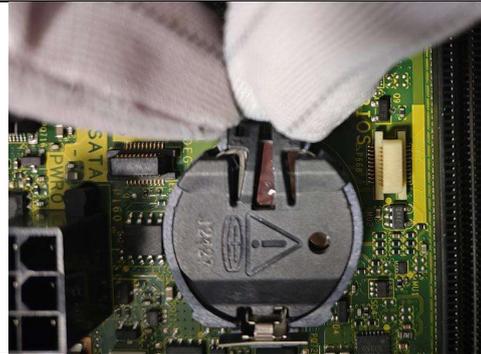


Motherboard PCB area surface is greater than 10 sq cm

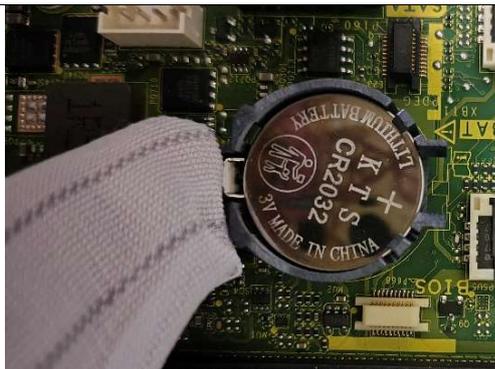
Step22 Remove the battery casing.



Step23 Remove the battery from the system board.



Step24 Cut off the strap that ties the output cable to the casing.



Step25 Tear off the shell label.



Step26 Unscrew the lock housing screws with a screwdriver.



Step27 Remove the upper cover of the casing.



Step28 Pull out the fan terminal.



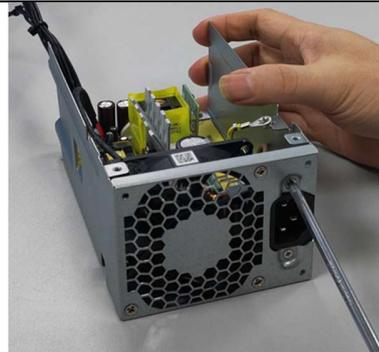
Step29 Unscrew the ground screw with a screwdriver.



Step30 Use a screwdriver to unscrew the locking AC socket screw.



Step31 Unscrew the locking PCB screws with a screwdriver.



Step32 Unscrew the FAN lock screw with a screwdriver.

