

This installation guide describes how to remove and replace the VC8300 keypad.

Required Parts

- QWERTY Replacement Keypad Kit, p/n VC83KYBD-QW-SP-01
or
- AZERTY Replacement Keypad Kit, p/n VC83KYBD-AZ-SP-01
- Modular Tool Kit, p/n ST2000.

Removing the Keypad



WARNING: Always disconnect power from the VC8300 before servicing components.



CAUTION: The installation of any component must be performed using the appropriate anti-static devices. If unavailable, discharge static from your body by touching a grounded metallic object before opening any covers on the device.

1. Press the power button until the menu appears.
2. Touch **Power off**.
3. Disconnect power from the VC8300.
4. Place the VC8300 on the anti-static mat.
5. Place ESD Wrist strap on your wrist and connect to anti-static mat.
6. Using the Torx T10 screwdriver, remove the 10 screws securing the keypad bezel. Retain the screws for replacement.

Figure 1 Remove 10 Screws



7. Peel the keypad off the keyboard circuit board.

Figure 2 Keypad Removal



Replacing the Keypad

1. Carefully lay the keypad onto the keyboard circuit board.
2. Push the edges of the keypad into the metal casing to ensure the keypad is seated properly.
3. Align the keypad bezel over top of the keypad.
4. Using the Torx T10 screwdriver, secure the keypad bezel to the device with the 10 screws retained during removal.
5. Torque to 0.56 N-m (5 in-lb) in the sequence shown below.

Figure 3 Bezel Screw Torque Sequence

