



SINGER | Brilliance™

Model 6180



Feature	Benefit
80 Built-In Stitch Patterns	8 basic, 58 decorative, 8 stretch, 6 fully automatic buttonholes
Automatic Needle Threader	Sewing's biggest timesaver! Easily threads the needle without frustration or eye strain.
Automatic Tension	Automatically keeps stitches balanced and even regardless of fabric type
Automatic Stitch Length & Width	Automatic settings for stitch length & width can be overridden to personalize projects
Push Button Stitch Selection	Easily select your desired stitch with a push of a button
6 Fully Automatic 1-Step Buttonholes	Professional, perfectly balanced buttonholes at the touch of a button
Variable Needle Positions	Allows for precise top stitching and more control of stitch placement
Machine Intro DVD	A complete introduction to sewing and sewing machines
Quick Start Guide	Set up your machine in just 5 minutes with this handy reference tool
Stitch Guide	A handy stitch pattern guide is included to tell you when and how to use stitches
Snap-On Presser Feet	Easily change presser feet without use of a screwdriver



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On-Board Storage	The accessories are conveniently stored in the removable sewing table providing easy access to accessories.
Automatic Reverse	Push the conveniently located Automatic Reverse Button to sew in reverse and reinforce the stitch
Automatic Presser Foot Pressure	Easily sew the lightest weight tricots to the heaviest denim without the need for presser foot pressure adjustments
Sewing Speed	With a maximum sewing speed of 750 stitches-per-minute, projects can be sewn quickly.
Extra-High Presser Foot Lifter	Offers more clearance when placing multiple layers of bulky fabric under the presser foot
Free Arm	Provides easy access to cuffs, collars, pant hems and other smaller or difficult-to-reach areas
Heavy Duty Metal Frame	This rigid support holds all the mechanisms in perfect alignment for precise sewing and durability.
Automatic Bobbin Winding Clutch	The needle bar automatically disengages when winding the bobbin. This keeps the needle from moving up and down while winding the bobbin making bobbin winding safer.
Up to 6.5 mm Stitch Width	Select stitches can be set for a maximum width of 6.5 mm creating attractive satin and decorative stitches.
Horizontal Threading	Quality stitches begin with proper thread delivery. Placing the thread spool in the horizontal position allows for the thread to feed more evenly, reducing poor stitch formation and thread breakage.



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Included Accessories	All-Purpose Foot, Zipper Foot, Buttonhole Foot, Pack of Needles, Bobbins (Class 15), Thread Spool Cap, Auxiliary Spool Pin, Spool Pin Felt, Darning Plate, Needle Plate Screwdriver, Seam Ripper / Lint Brush, Soft-Sided Dust Cover
Machine Dimensions	16" length x 8" width x 12.5" height
Warranty	Limited 25-year warranty including 5-year electronic components and 1-year adjustments