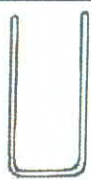


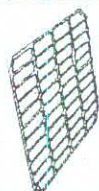



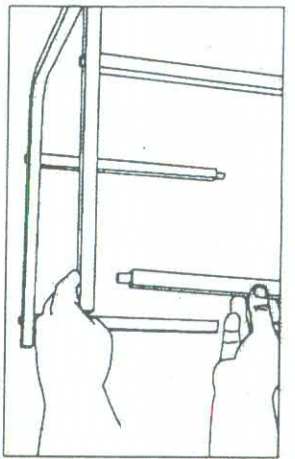


Item # FS-2BHDD

1		Horseshoe Legs	2
2		All Surface Casters	4
3		Cross Rails	4
4		Utility Shelf	1
5		Metal Data Rails	2
6		Phillips Head Screws (Large)	8
7		Phillips Head Screws (regular)	4

What you'll need:
Phillips head screwdriver

1



Bar Attachment

Begin by attaching the four 12" cross rails to one of the horseshoe-shaped legs.

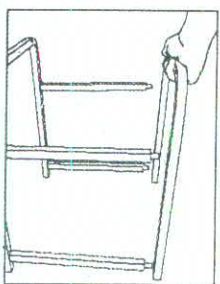
A. Place one end of the first cross rail to one of the horseshoe-shaped legs. Be sure the screw holes on two of the four cross rails are on the top facing to the outside. You will need these holes to attach the binder pocket in step 4.

B. Holding the cross rail in place, use one of the large Phillips head screws to attach it, screwing it in partially. Repeat for the other three cross rails on the same horseshoe leg.

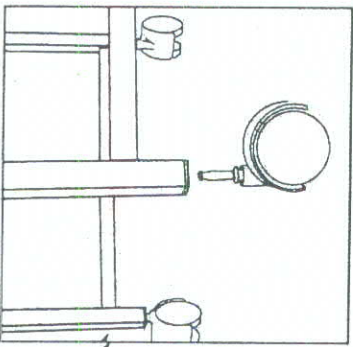
C. If you are using your shuttle to hold data binders, then place the two metal data rails in the appropriate holes.

D. Place the second horseshoe leg so the holes in it line up with the four cross rails. Use the remaining four large Phillips head screws to attach the second horse shoe shaped leg tightly to all four bars.

E. Once both of the horseshoe-shaped legs are attached to all four cross rails, completely tighten the eight Phillips head screws.



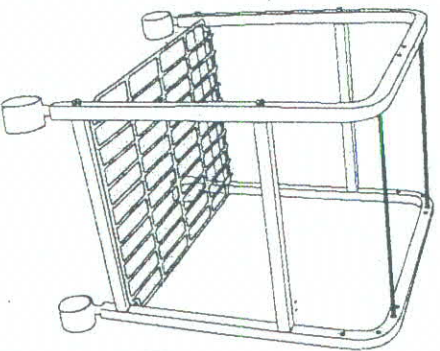
2



Inserting Casters

Turn the entire unit upside down and insert the casters into the holes found at the base of each leg. Be sure to insert them all the way up to the collar, pushing firmly until the casters lock into place.

3



4

Inserting Shelf

With one of the horseshoe legs facing you slide the metal utility shelf through the opening in the horseshoe leg, with the wicker part of the shelf facing you (angle the shelf slightly to slide it into the opening). Place the shelf's notched corners on one of the lower straight bars and then lay the other side of the shelf against the support bar on the opposite side.

4

Binder Pocket Attachment (not included)

Insert two of the Phillips head screws into the outside holes on one of the upper cross rails. Screw them in so that approximately 1/4" of the screw is left sticking out of the hole. Attach the binder pocket by sliding two holes in the pocket over the screws, then pushing down to lock in place. Repeat on the other side of the cart for the other binder pocket.