

WOOD X BASE

Illustration 1

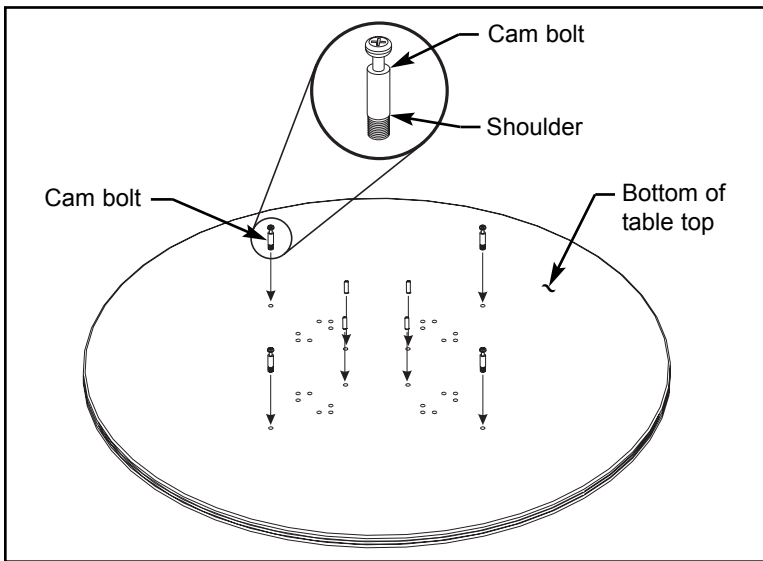


Illustration 2

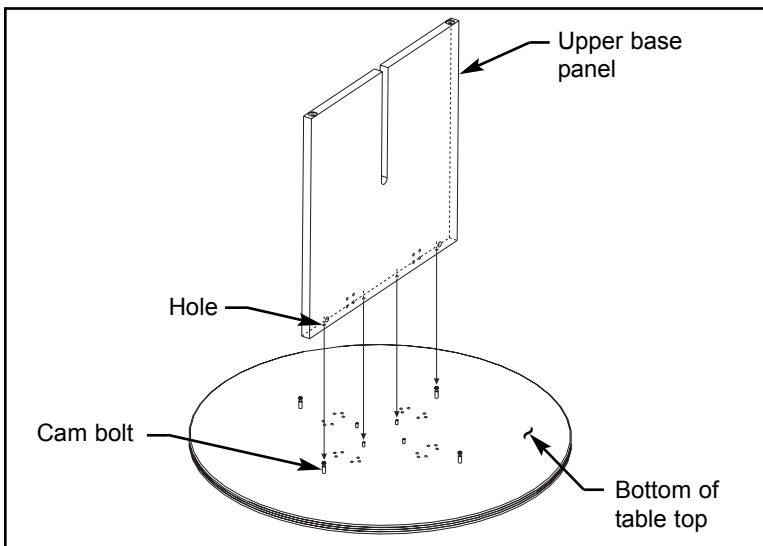
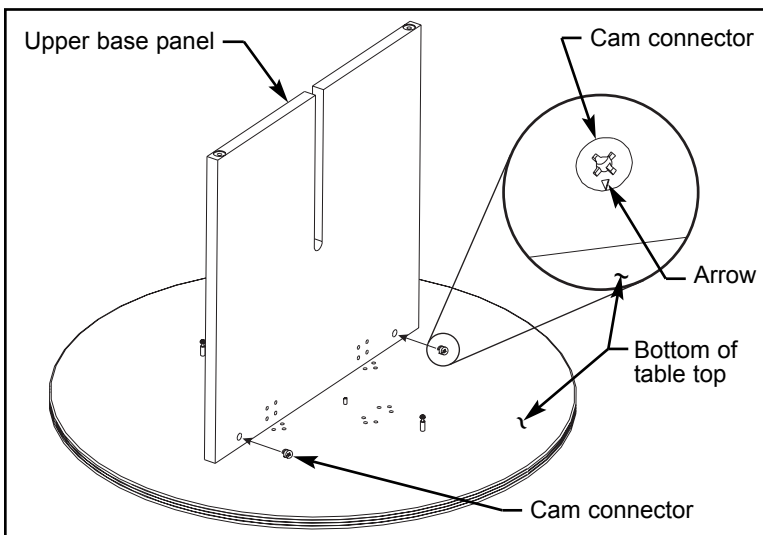


Illustration 3



Read all instructions and review illustrations before installing.

Tools required for assembly
Phillips screwdriver

This assembly includes:

- (1) Table top
- (1) Upper base panel
- (1) Lower base panel
- (8) Cam bolt
- (4) Cam connector
- (8) Corner bracket
- (84) Screw
- (4) Glide

⚠ WARNING

Wood products are heavier than they appear and may be hard to control when moving. Use two or more people when moving wood products or severe personal injury may result.

Heavy panels can pinch or crush fingers. Do not place fingers between or under panels during assembly.

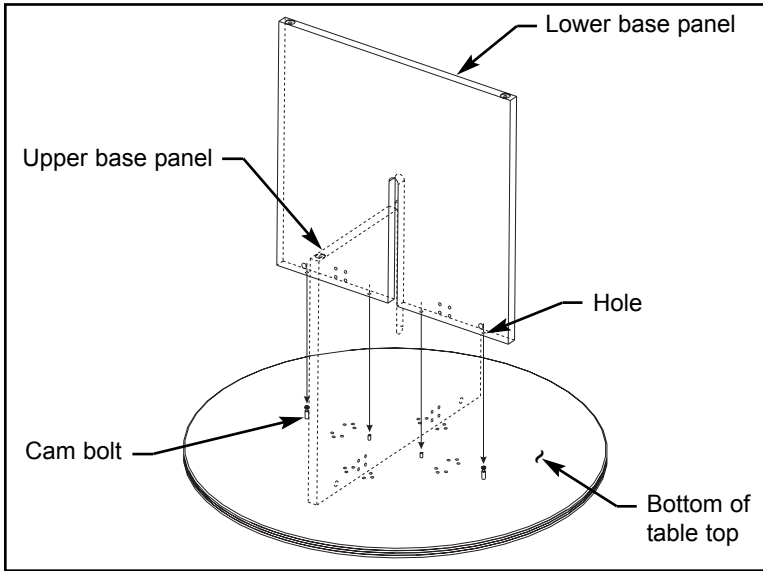
Installation:

1. Refer to Illustration 1. Lay table top upside down on cardboard or a carpeted surface. Use the Phillips screwdriver to install eight cam bolts (from hardware pack) into locations shown. Tighten cam bolts until cam bolt shoulder is flush against bottom surface of table top.
2. Refer to Illustration 2. Position upper base panel onto cam bolts installed onto table top. Insert cam bolts into holes along top edge of upper base panel.
3. Refer to Illustration 3. With arrows facing the bottom of table top, install two cam connectors (from hardware pack) into holes along edge of upper panel. Use the Phillips screwdriver to tighten cam connectors. Turn cam connectors approximately $\frac{1}{2}$ turn clockwise to tighten.

INSTALLATION INSTRUCTIONS

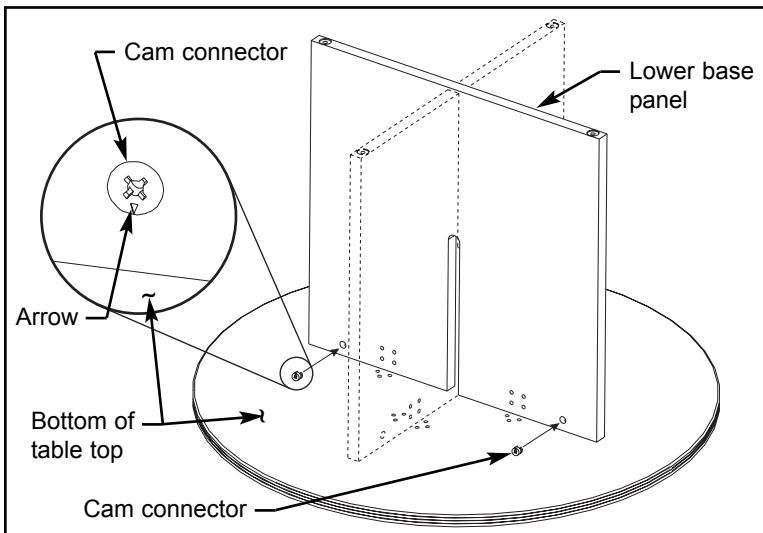
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Illustration 4



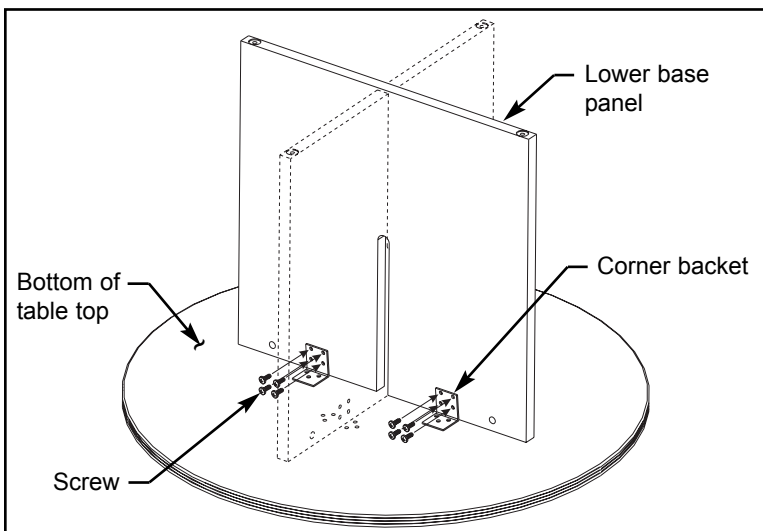
4. Refer to Illustration 4. Install lower base panel onto table top by inserting notch cut in lower base panel into notch cut in upper base panel. Slide lower base panel down onto cam bolts installed onto table top. Insert cam bolts into holes along top edge of lower base panel.

Illustration 5



5. Refer to Illustration 5. With arrows facing the bottom of table top, install two cam connectors (from hardware pack) into holes along edge of lower base panel. Use the Phillips screwdriver to tighten cam connectors. Turn cam connectors approximately $\frac{1}{2}$ turn clockwise to tighten.

Illustration 6

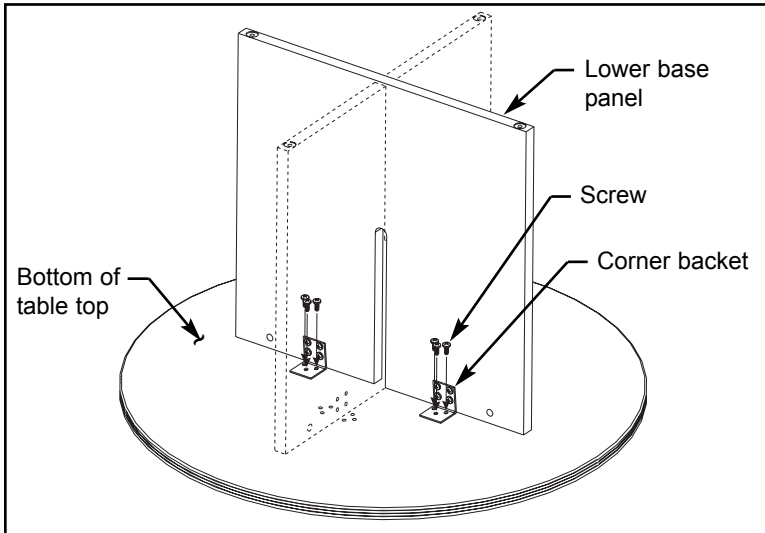


6. Refer to Illustration 6. Position two corner brackets (from hardware pack) onto lower base panel and table top as shown. Use the Phillips screwdriver to install four screws (from hardware pack) through each corner bracket and into lower base panel. Fully tighten screws.

Repeat this step on opposite side of lower base panel.

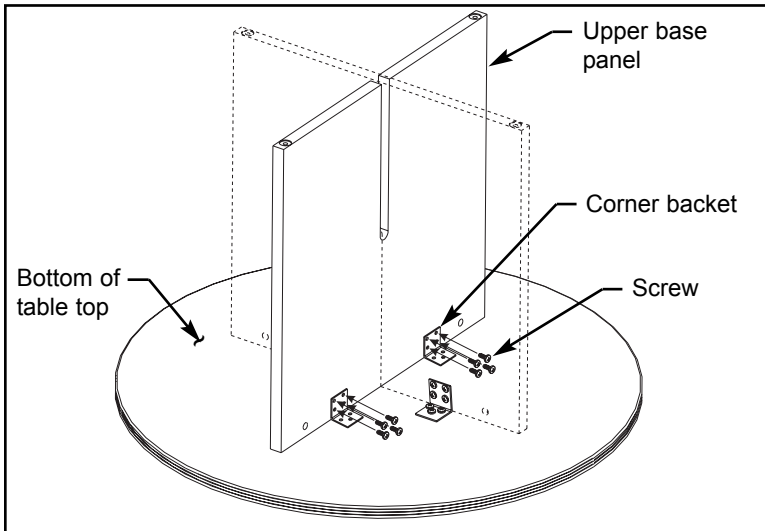
WOOD X BASE

Illustration 7



7. Refer to Illustration 7. Use the Phillips screwdriver to install three screws (from hardware pack) through each corner bracket (attached to lower base panel) and into table top. Fully tighten screws. Repeat this step on opposite side of lower base panel.

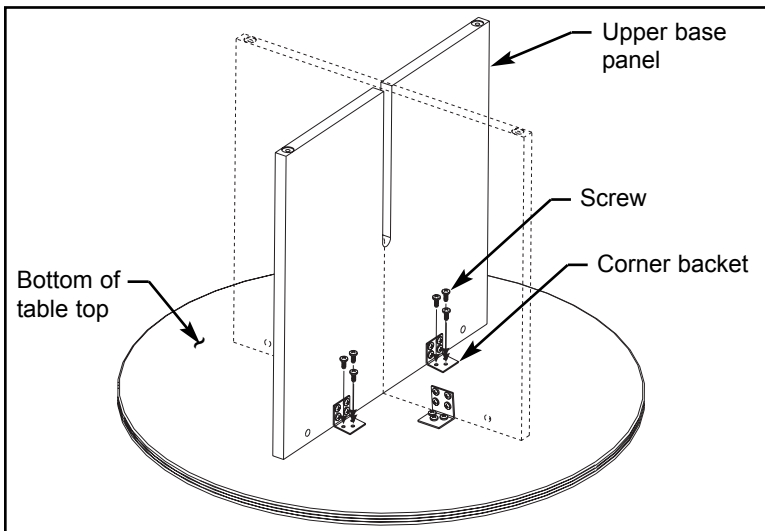
Illustration 8



8. Refer to Illustration 8. Position two corner brackets (from hardware pack) onto upper base panel and table top as shown. Use the Phillips screwdriver to install four screws (from hardware pack) through each corner bracket and into upper base panel. Fully tighten screws.

Repeat this step on opposite side of upper base panel.

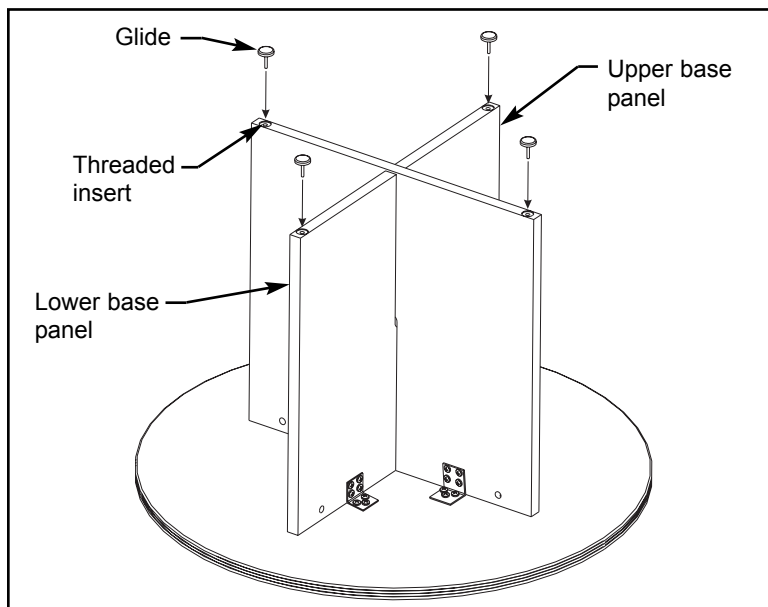
Illustration 9



9. Refer to Illustration 9. Use the Phillips screwdriver to install three screws (from hardware pack) through each corner bracket (attached to upper base panel) and into table top. Fully tighten screws. Repeat this step on opposite side of upper base panel.

WOOD X BASE

Illustration 10



10. Refer to Illustration 10. Locate threaded inserts on bottom edge of upper and lower base panels. Thread four glides (from hardware pack) into threaded insert by turning glides clockwise until glides are flat against base panels.
11. After leveling glides are fully installed, use two or more people to set table upright and position table where it will be used.
12. Adjust glides until table is level.