

STACK-ON UNIT

INSTALLATION INSTRUCTIONS

Illustration 1

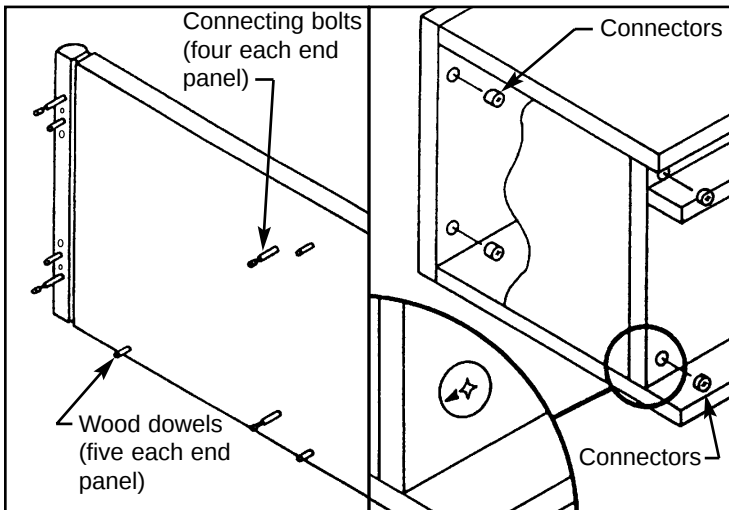


Illustration 2

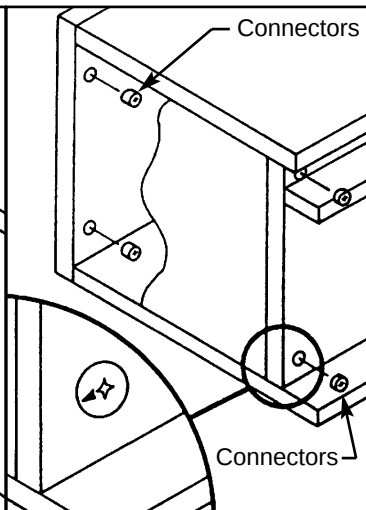


Illustration 3

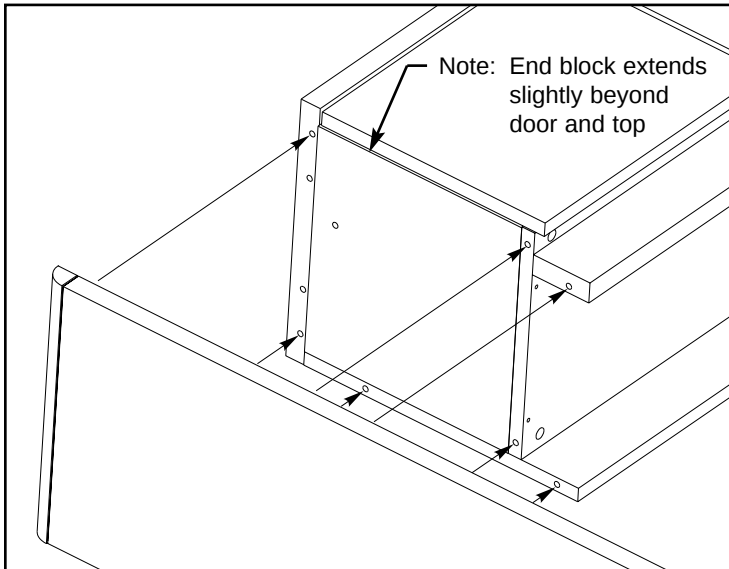
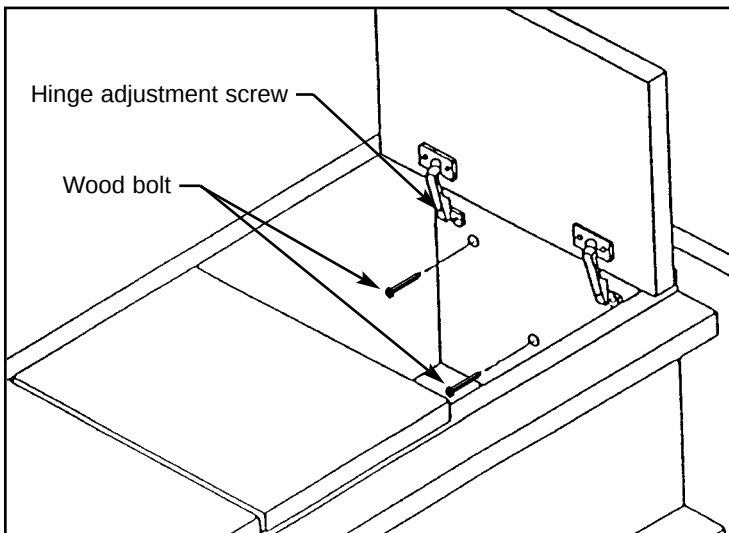


Illustration 4



Read all instructions and review illustrations before installing.

Tools required for assembly:

Phillips screwdriver Rubber mallet
Tape measure Masking tape
4mm Allen wrench (supplied)

Assembly hardware pack includes:

(8) Connector (10) Wood dowel
(8) Connecting bolt (2) Wood screw
(30) Connector cover (4) Wood bolt
(1) 4mm Allen wrench

WARNING

Wood products are heavier than they appear and may be hard to control when moving. Use two or more people when moving wood products or severe personal injury may result.

IMPORTANT

Hardware pack is taped underneath stack-on unit. Be sure to locate hardware pack before discarding any packaging materials.

End blocks, on each end of stack-on unit, are designed to extend slightly beyond stack-on unit top and doors.

Assembly:

1. Refer to Illustration 1. Insert connecting bolts, four each end panel, and slowly tighten. Do not over-tighten.
2. Refer to Illustration 1. Insert wood dowels, five each end panel. Tap lightly with a rubber mallet to fully seat them.
3. Refer to Illustration 2. Insert connectors into their respective holes. The arrow on the connector should point toward the outer edge of storage unit.
4. Refer to Illustration 3. Assemble an end panel to storage unit by aligning connecting bolts and dowels with their respective holes and push together. Tap lightly with a rubber mallet.
5. Turn connectors clockwise approximately $\frac{1}{2}$ turn to secure. Do not over-tighten. Install connector covers. Repeat Steps 1 through 5 for remaining end panel.
6. Refer to Illustration 4. Open doors and install two wood bolts at each end of storage unit.
7. If required, the gap between doors can be adjusted by turning the hinge adjustment screws located inside storage unit.

STACK-ON UNIT

Illustration 5

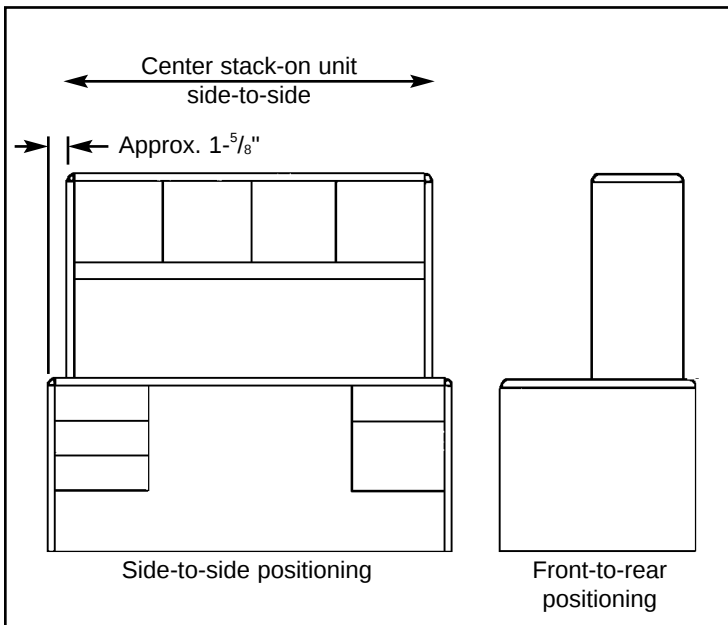


Illustration 6

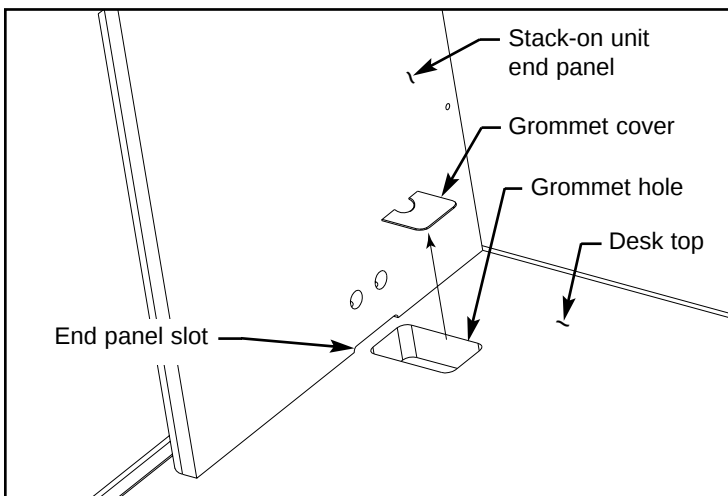
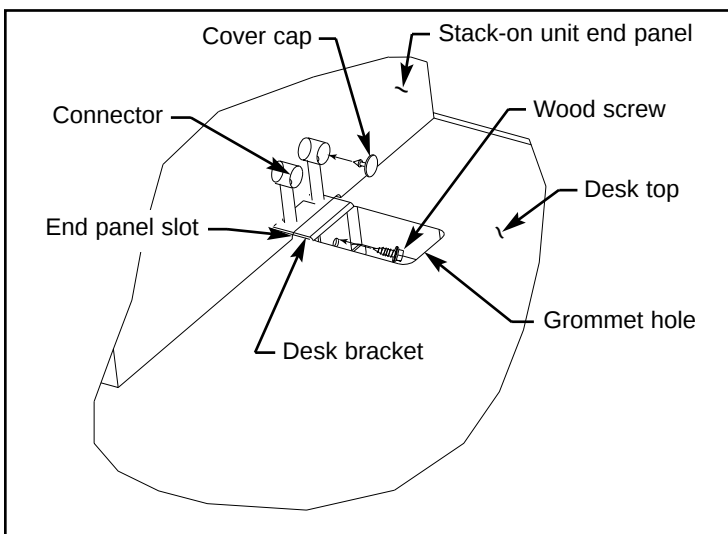


Illustration 7



Installation:

IMPORTANT

Install this stack-on unit on top of a 72" wide credenza or desk.

Ensure all assembly requirements from side 1 have been properly completed. Read all of the following instructions before proceeding. Mounting surface of credenza or desk must be clean and free of any wax or oil residue.

1. Refer to Illustration 6. Remove grommet covers from desk/credenza.
2. Refer to Illustration 5 and 6. Use two people to position stack-on unit onto desk/credenza. Center unit from side-to-side approximately 1- $\frac{5}{8}$ " from edge. Each stack-on unit end panel should sit along the outside edge of each desk/credenza wire management grommet hole. Align center of end panel slot with the center of the wire management grommet hole.
3. Refer to Illustration 7. Use the phillips screwdriver to loosen minifix connector. Turn minifix connector counter clockwise until steel pins drop down from inside end panel and touch the desk/credenza top.
4. Refer to Illustration 7. Insert desk bracket into wire management grommet hole and rotate so that legs of desk bracket fit under desk/credenza top. Insert desk bracket into end panel slot. Fit notches cut in desk bracket around steel pins in end panel.
5. Refer to Illustration 7. Install wood screw (from hardware pack) through the hole in desk bracket and into edge of desk top.
6. Lift end panel slightly to ensure desk bracket securely holds steel pins. Once confirmed, return end panel to it's standing position.
7. Refer to Illustration 7. Use the phillips screwdriver to tighten both minifix connectors. Turn minifix connectors clockwise until steel pins in end panel raise making a solid connection between the end panel and the desk bracket.
8. Refer to Illustration 6. Reinstall inside end of wire management grommet cover and store the remaining cover for later use.
9. Repeat this procedure for remaining end panel.
10. Refer to Illustration 7. Snap cover caps over exposed connectors.