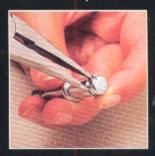
## **Easy Installation Instructions:**

1. Determine correct stem size by inserting the tip with grip ring into leg.



Use stem size that matches the diameter of the hole in the chair leg. Make sure that stem does not easily slip out. New stem can be shorter than old caster stem.

2. Note: if leg hole is worn and caster stem does not grip tightly after insertion, expand grip ring with needle-nose pliers.





3. Insert the stem end without grip ring into top of caster wheel.



4. Tap stem firmly on hard surface or block of wood (or use hammer to tap in) until it locks into caster wheel.



5. Insert assembled caster into chair base and tap into place with hammer until caster is tight against chair leg.



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