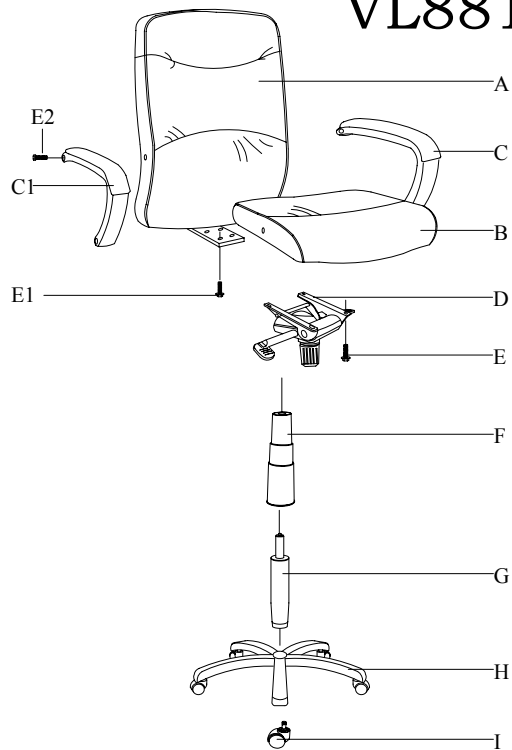


# VL881 Assembly Instructions



## PARTS LIST:

A.	BACK CUSHION.....	1 PC
B.	SEAT CUSHION .....	1 PC
C.	ARMREST ("L" arm).....	1 PC
C1.	ARMREST ("R" arm).....	1 PC
D.	SEAT PLATE .....	1 PC
E.	SCREWS FOR SEAT PLATE (M8*25).....	4 PCS
E1.	SCREWS FOR BACK SUPPORT (M8*25) .....	4 PCS
E2.	DECORATIVE HEAD BOLT FOR ARMREST (M8*75) .....	4 PCS
F.	BELLOW.....	1 PC
G.	GAS LIFT.....	1 PC
H.	WOOD BASE .....	1 PC
I.	CASTERS.....	5 PCS

## Assembly Instruction

Carefully unpack all parts and identify them with parts list before attempting to assemble:

1. Press the 5 casters (I) through the holes on the wood base (H) by using a minimum of 15LBS of strength. The casters must snap into the wood base (H). SUGGESTION: you may also tap the casters in by using a hammer or rubber mallet.
2. Insert the gas lift (G) through the center hole on top of the wood base (H). Insert the bellows (F) over the gas lift (G).
3. Attach the seat plate (D) to seat cushion (B) using 4 screws (E). Tighten these 4 screws completely.
4. Attach the back support on back cushion (A) to seat cushion (B) by using 4 screws (E1). Finger tight only.
5. Attach both left (C) and right armrests (C1) to both the seat cushion (B) and the back cushion (A) by using 4 decorative head bolts (E2). Finger tight only.
6. Tighten all screws between back cushion (A) and seat cushion (B). Tighten all screws between left (C) and right armrests (C1) and seat cushion (B) and back cushion (A).
7. Assemble completed chair to gas lift (G) by aligning hole in center of seat plate (D) and top of gas lift (G). Press down with even pressure to firmly engage chair to gas lift.
8. Lubricate all moving parts and tighten all bolts every 6 months.