

## VL610 – Assembly Instruction sheet



Step 1. Insert the casters into the base.



Step 2. Insert the gas cylinder into the base.



Step 3. Fasten the mechanism onto the seat cushion by using the offered screws.



Step 4. Loosen the plastic headed screw from the back support tube.



Step 5. Fit the back support tube into the mechanism seat plate and tighten with plastic headed screw and washer.



Step 6. Insert the top of the gas cylinder into the base of the chair seat.



**COMPLETE CHAIR**  
Lift the Lever to Adjust Chair Height  
**VL610XX**