

MODULAR RETURN

INSTALLATION INSTRUCTIONS

Illustration 1

Left Hand Return

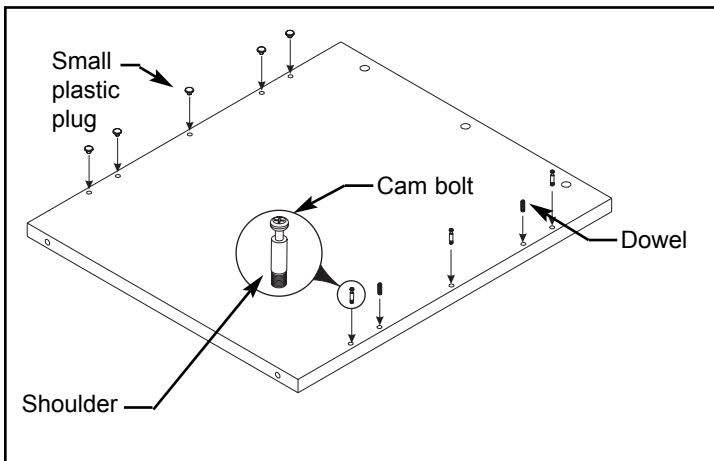
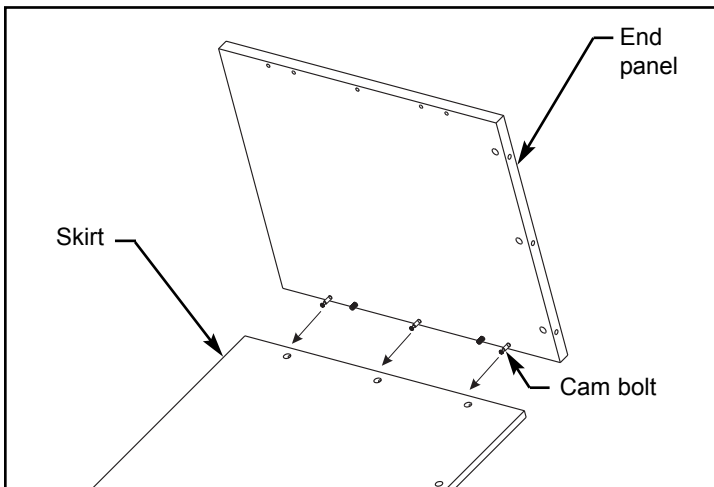


Illustration 2

Left Hand Return



Read all instructions and review illustrations before installing.

Tools required for assembly:
Power screwdriver with Phillips bit
Rubber mallet
Safety glasses

This assembly includes:	(8) Cover cap
(1) Mounting bracket	(1) Top
(8) Cam connector	(1) Skirt
(1) Connecting bracket	(1) End panel
(2) 1/2" long screw	(2) Glide
(8) 3/4" long screw	(4) Dowel
(5) Small plastic plug	(8) Cam bolt
(3) Large plastic plug	(1) Grommet

! WARNING

If used alone, or improperly installed, this return can tip and fall resulting in severe personal injury or property damage. Do not use return alone. Use return with a desk to form an "L" shaped arrangement.

Wood products are heavier than they appear and may be hard to control when moving. Use two or more people when moving wood products or severe personal injury may result.

Heavy panels can pinch or crush fingers. Do not place fingers between or under panels during assembly.

To prevent the possibility of serious eye injury, always wear eye protection when using power tools.

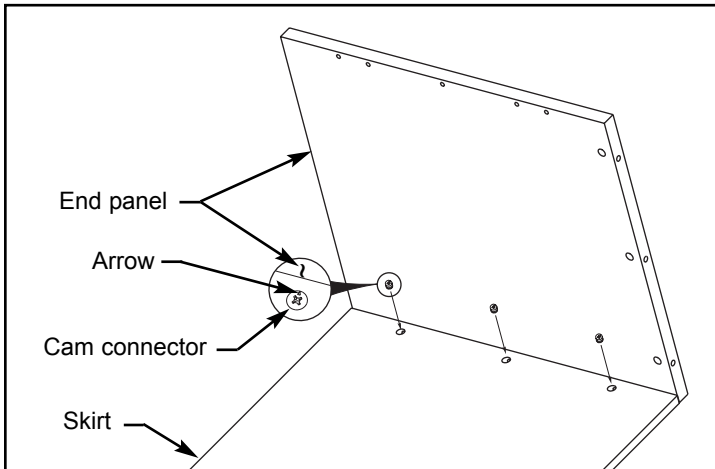
Left Hand Return Assembly Instructions (refer to Illustration 8 for Right Hand Return Assembly Instructions):

1. Refer to Illustration 1. Lay return end panel, with holes up, on cardboard or a carpeted surface.
2. Use the rubber mallet to install two dowels (from hardware pack) into dowel holes on the right side of end panel.
3. Use the Phillips screwdriver to install three cam bolts (from hardware pack) into cam bolt holes on the right side of return end panel. Tighten cam bolts until cam bolt shoulder is flush against brass insert.
4. Press five small plastic plugs (from hardware pack) into holes on left side of end panel.
5. Refer to Illustration 2. Install end panel by inserting ends of cam bolts, attached to end panel, into holes drilled into side of skirt. Insert cam bolts as far as possible.

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Illustration 3

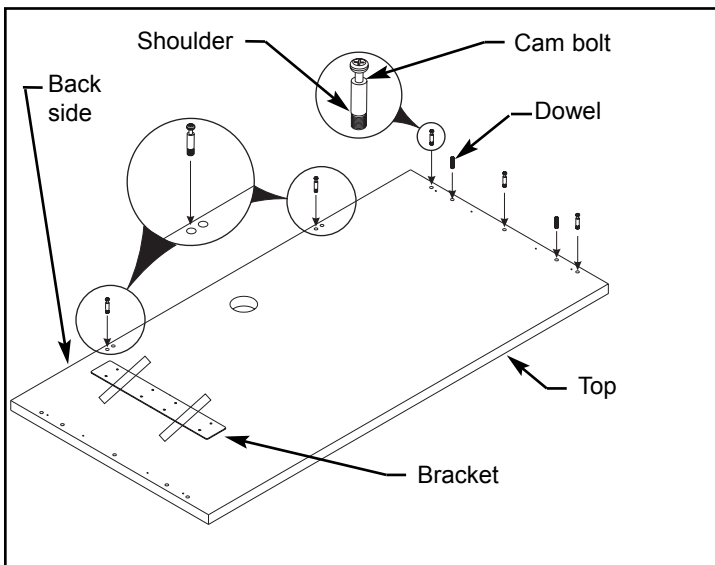
Left Hand Return



6. Refer to Illustration 3. With the arrows facing end panel, install a cam connector (from hardware pack) into holes along side of skirt. Use the Phillips screwdriver to tighten cam connectors. Turn cam connectors clockwise to tighten (1/4 to 1/2 turn).

Illustration 4

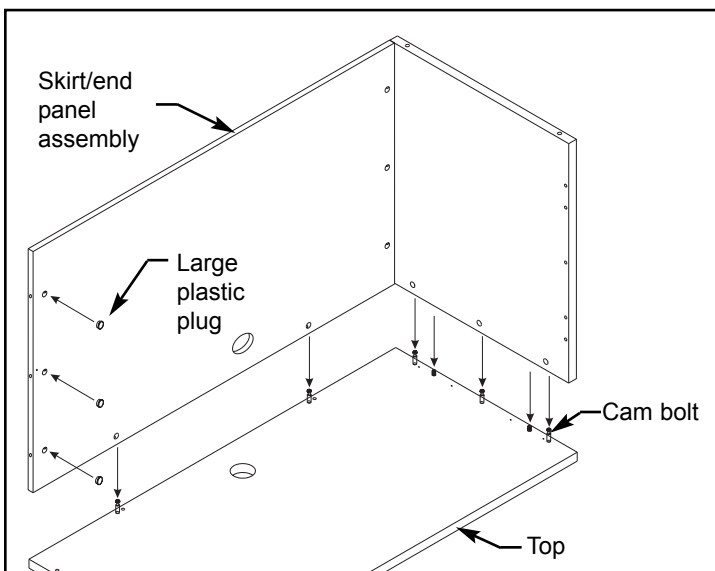
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7. Refer to Illustration 4. Lay return top upside down on cardboard or a carpeted surface.
8. Remove tape securing return mounting bracket to return top. Save return mounting bracket for later use.
9. Use the rubber mallet to install two dowels (from hardware pack) into return top.
10. Use the Phillips screwdriver to install five cam bolts (from hardware pack) into return top. **NOTE:** Cam bolts installed along back side of top must be placed in holes farthest from other cam bolts as shown. Tighten cam bolts until cam bolt shoulder is flush against brass insert.

Illustration 5

Left Hand Return

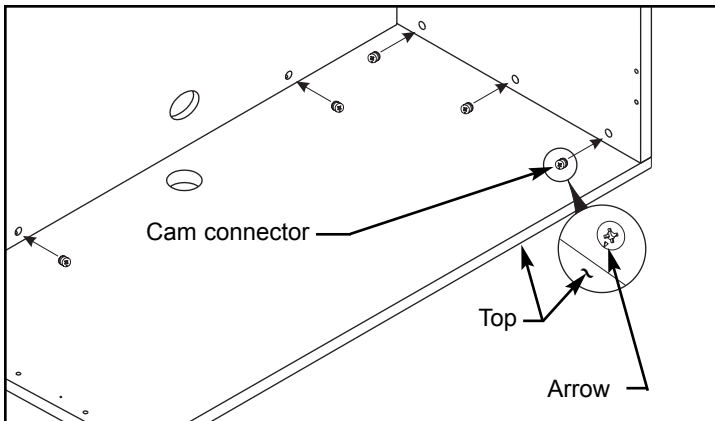


11. Refer to Illustration 5. Using at least two people, lift skirt/end panel assembly and position over cam bolts installed into top. Lower assembly, inserting cam bolts into the drilled holes on top of skirt/end panel assembly.
12. Press three large plastic plugs (from hardware pack) into holes on skirt/end panel assembly as shown..

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Illustration 6

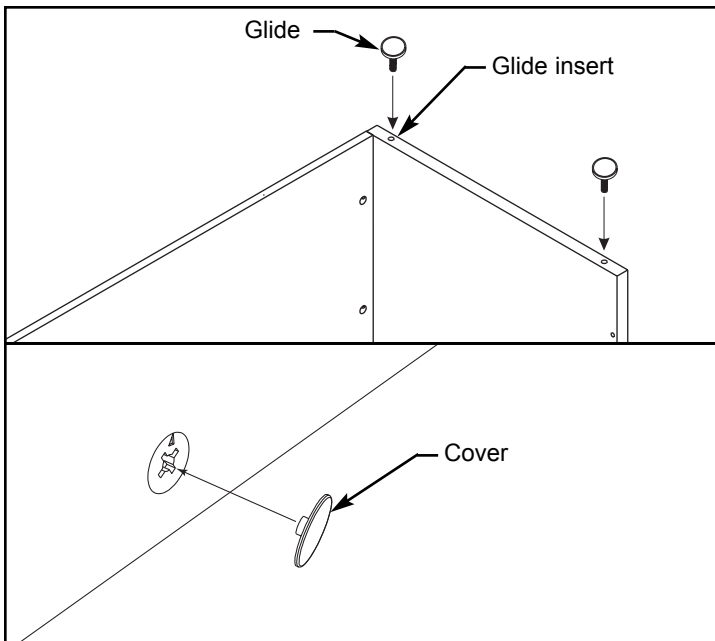
Left Hand Return



13. Refer to Illustration 6. With the arrows facing the top, install five cam connectors (from hardware pack) into holes along top edge of skirt/end panel assembly. Use the Phillips screwdriver to tighten cam connectors. Turn cam connectors clockwise to tighten (1/4 to 1/2 turn).

Illustration 7

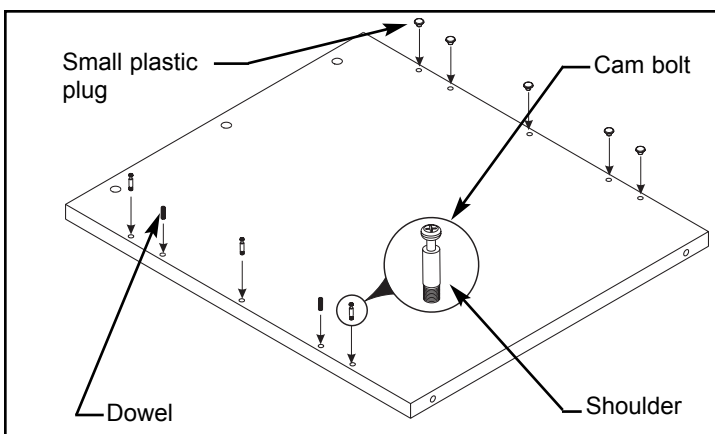
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14. Refer to Illustration 7. Thread a glide (from hardware pack) into each glide insert by turning glide clockwise until glide is flat against end panel.
15. Install connector covers (from hardware pack) onto exposed cam connectors as shown.

Illustration 8

Right Hand Return



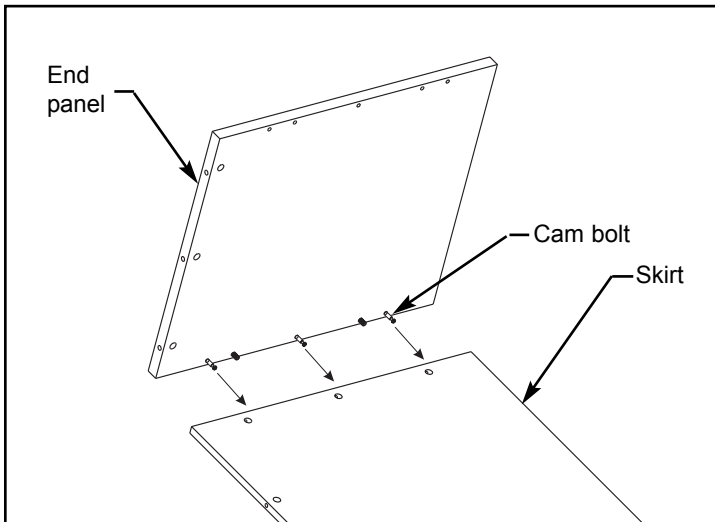
Right Hand Return Assembly Instructions:

1. Refer to Illustration 8. Lay return end panel, with holes up, on cardboard or a carpeted surface.
2. Use the rubber mallet to install two dowels (from hardware pack) into dowel holes on the left side of end panel.
3. Use the Phillips screwdriver to install three cam bolts (from hardware pack) into cam bolt holes on the left side of return end panel. Tighten cam bolts until cam bolt shoulder is flush against brass insert.
4. Press five small plastic plugs (from hardware pack) into holes on right side of end panel.

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Illustration 9

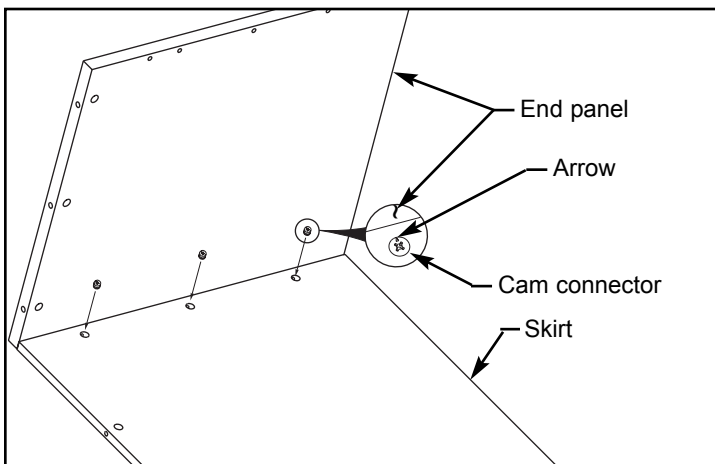
Right Hand Return



5. Refer to Illustration 9. Install end panel by inserting ends of cam bolts, attached to end panel, into holes drilled into side of skirt. Insert cam bolts as far as possible.

Illustration 10

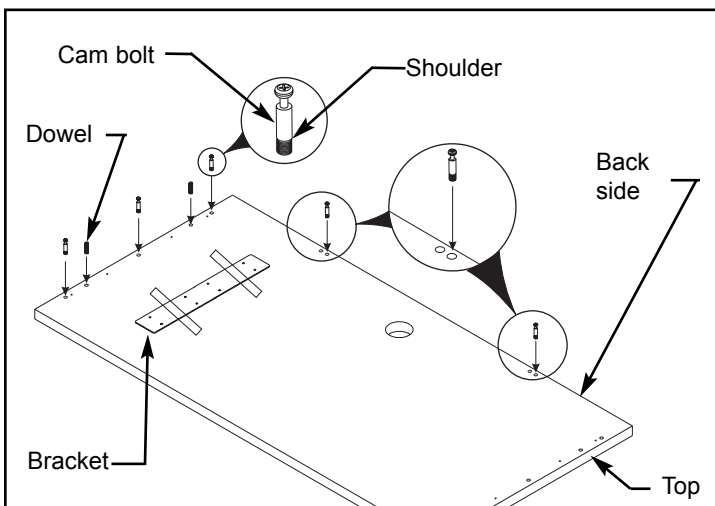
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6. Refer to Illustration 10. With the arrows facing end panel, install a cam connector (from hardware pack) into holes along side of skirt. Use the Phillips screwdriver to tighten cam connectors. Turn cam connectors clockwise to tighten (1/4 to 1/2 turn).

Illustration 11

Right Hand Return

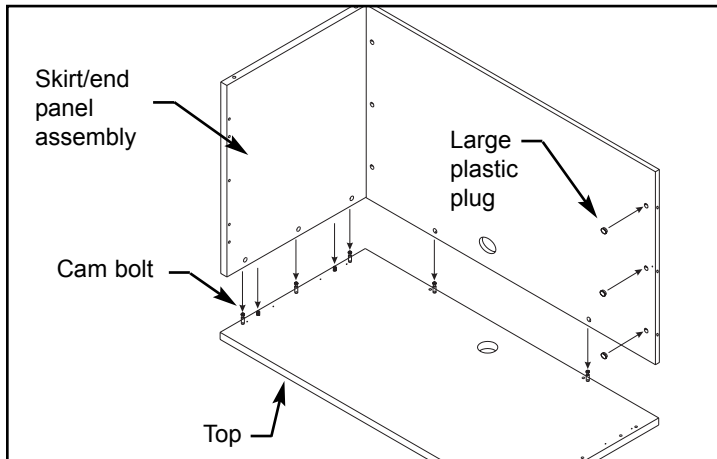


7. Refer to Illustration 11. Lay return top upside down on cardboard or a carpeted surface.
8. Remove tape securing return mounting bracket to return top. Save return mounting bracket for later use.
9. Use the rubber mallet to install two dowels (from hardware pack) into return top.
10. Use the Phillips screwdriver to install five cam bolts (from hardware pack) into return top. **NOTE:** Cam bolts installed along back side of top must be placed in holes farthest from other cam bolts as shown. Tighten cam bolts until cam bolt shoulder is flush against brass insert.

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Illustration 12

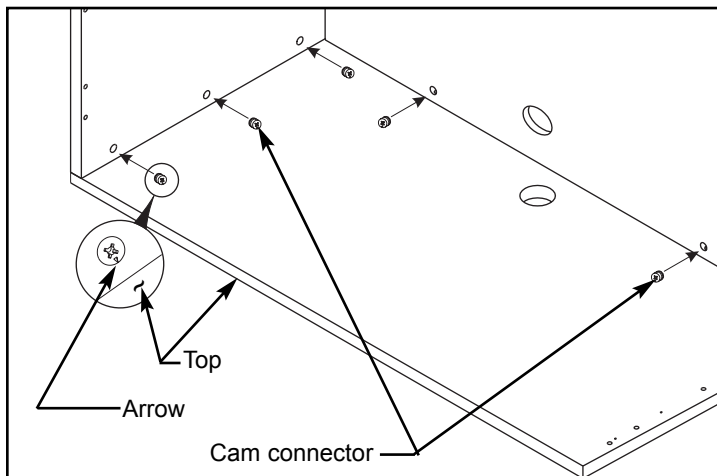
Right Hand Return



11. Refer to Illustration 12. Using at least two people, lift skirt/end panel assembly and position over cam bolts installed into top. Lower assembly, inserting cam bolts into the drilled holes on top of skirt/end panel assembly.
12. Press three large plastic plugs (from hardware pack) into holes on skirt/end panel assembly as shown.

Illustration 13

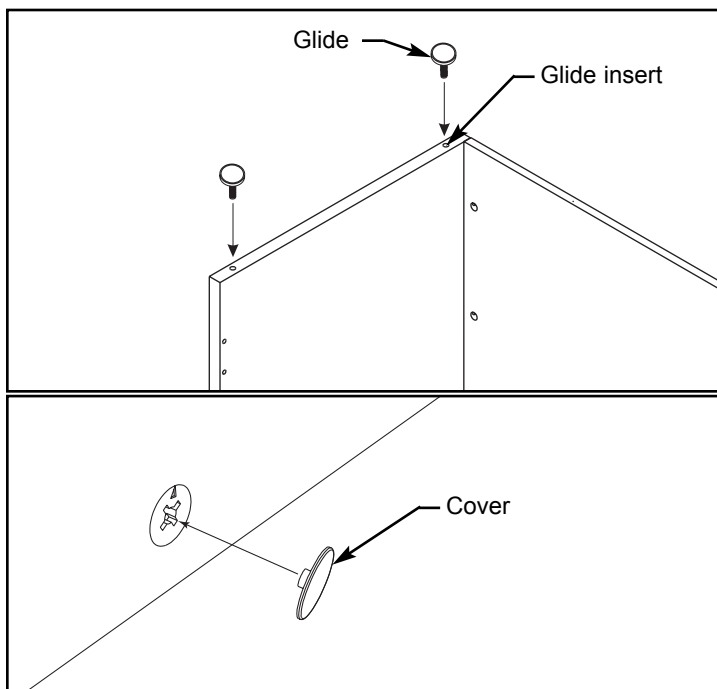
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13. Refer to Illustration 13. With the arrows facing the top, install five cam connectors (from hardware pack) into holes along top edge of skirt/end panel assembly. Use the Phillips screwdriver to tighten cam connectors. Turn cam connectors clockwise to tighten (1/4 to 1/2 turn).

Illustration 14

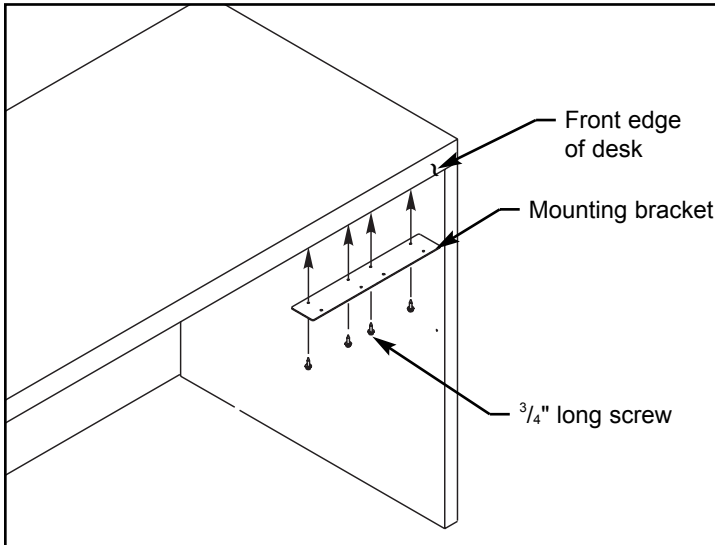
Right Hand Return



14. Refer to Illustration 14. Thread a glide (from hardware pack) into each glide insert by turning glide clockwise until glide is flat against end panel.
15. Install connector covers (from hardware pack) onto exposed cam connectors as shown.

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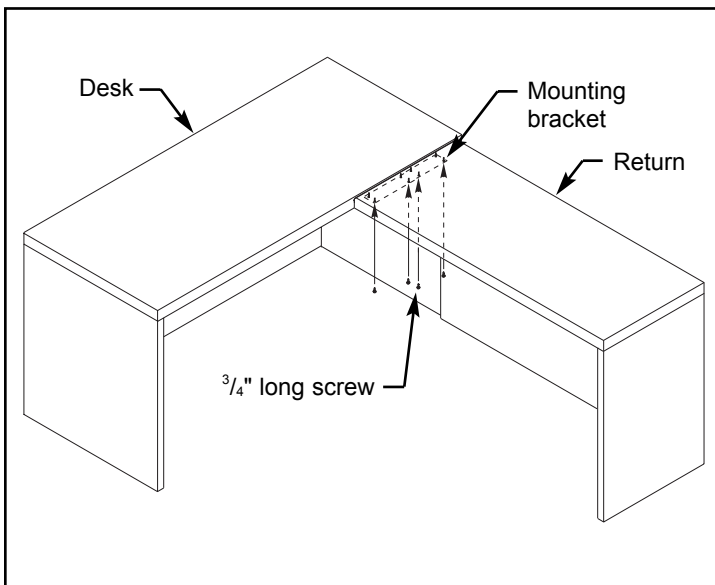
Illustration 15



Return Installation Instructions:

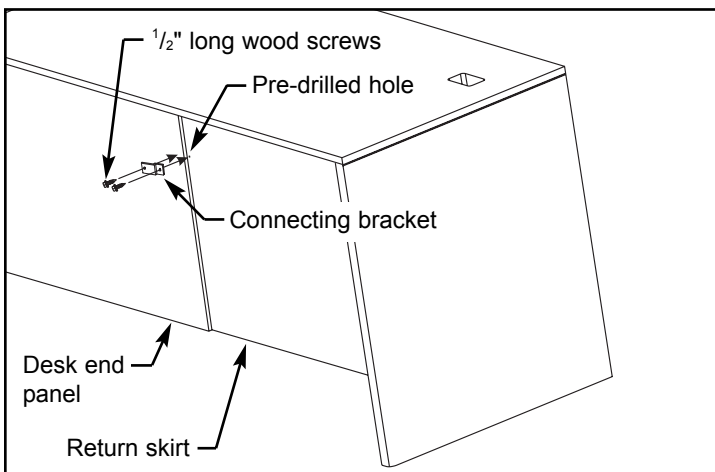
1. Use two or more people to position desk in location where it will be used. Level desk, left-to-right and front-to-rear, by adjusting leveling glides along bottom edge of desk end panels (if applicable).
2. Refer to Illustration 15. Install mounting bracket, removed from return unit, onto desk as shown (note hole pattern). Attach mounting bracket to either side of desk and use pre-drilled holes along front edge of desk top. Use the $\frac{1}{4}$ " power nutdriver to install four $\frac{3}{4}$ " long wood screws (from return hardware pack) through holes in mounting bracket and into pre-punched holes along front edge of desk top. Fully tighten screws.

Illustration 16



3. Refer to Illustration 16. Use two or more people to place return top onto mounting bracket as shown.
4. Use the $\frac{1}{4}$ " power nut driver to install $\frac{3}{4}$ " long screws (from hardware pack) through holes in mounting bracket and into pre-punched holes in bottom of return top. Do not tighten mounting bracket screws.
5. Align return with desk and level return, left-to-right and front-to-rear, by adjusting leveling glides along bottom edge of return end panel.

Illustration 17



6. Refer to Illustration 17. On desk side of return, position connecting bracket (from hardware pack) over predrilled hole in return skirt and flat against desk end panel. Use the $\frac{1}{4}$ " hex head screwdriver to install a $\frac{1}{2}$ " long wood screw (from hardware pack) through connecting bracket and into return skirt predrilled hole. Install the second $\frac{1}{2}$ " long wood screw (from hardware pack) through connecting bracket and into desk end panel. Fully tighten wood screws.
7. Fully tighten all mounting bracket screws.
8. Install grommet into skirt.